

**EDGESAFE™***Smart Gate*

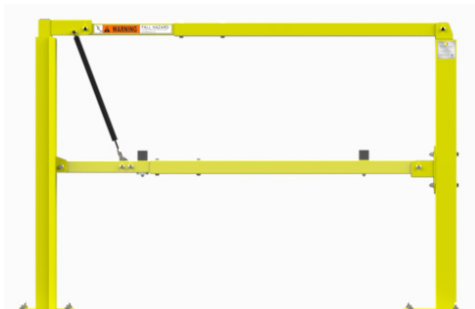
## Installation Instructions/Operation and Maintenance Manual

**Patent Pending**

### Models:

SG-60-PCY

(48" - 78" Openings)



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## Contact Information

### Mail

PS Safety Access  
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Grand Forks, ND 58201

### Local Phone

701.746.4519

### Website

pssafetyaccess.com

### Hours of Operation

8 A.M. to 5 P.M. CT  
Monday – Friday

### Toll Free Phone

877.446.1519

### Email

4psinfo@psindustries.com

**IMPORTANT!** Read entire Instruction and Operations Manual to become familiar with the product.

**NOTICE** This product is a fall protection product. The effectiveness of the product is directly related to the proper installation and operation of this product. Failure to properly maintain this product **will** affect performance.

### Publication Notice

This manual has been compiled and published covering the latest product descriptions and specifications.

The contents of this manual and the specifications of this product are subject to change without notice.

PS Safety Access reserves the right to make changes without notice in the specifications and materials contained herein and shall not be responsible for any damages (including consequential) caused by reliance on the materials presented, including but not limited to typographical and other errors relating to the publication.

PS Safety Access and/or its respective suppliers may make improvements and/or changes in the product(s)/ service(s) offered and/or the program(s) at any time without notice.

Retain this manual for future reference.

If you would like to download a copy of this manual, please go to [pssafetyaccess.com](http://pssafetyaccess.com)

Product registration is an essential step to protecting your product, register Online at [psindustries.com/contact/register-your-product/](http://psindustries.com/contact/register-your-product/)



## Safety Precautions

The following icons are used throughout this Manual.

- ▲ DANGER** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- ▲ WARNING** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- ▲ CAUTION** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderated injury.
- NOTICE** Indicates manufacturer's statement of additional information.
- IMPORTANT!** Indicates a required action.
- CRITICAL** Indicates a vital component to product performance.

## Smart Gate Product Information

**NOTICE** Unauthorized modification of or to the product voids this Limited Warranty. Authorized modifications, received in writing from PS INDUSTRIES INCORPORATED, as long as the modification is accomplished in strict accordance with PS INDUSTRIES INCORPORATED's instructions, does not void warranty. To request product modifications contact PS INDUSTRIES INCORPORATED, 1150 S. 48th Street, Grand Forks, ND 58201, phone 877-446-1519, email: 4psinfo@psindustries.com

### I. General Information

- A. This manual contains information regarding installation, operation, and maintenance of the PS Safety Access' Smart Gate.
- B. PS Safety Access recommends that the owner implement a regular maintenance program to inspect the Smart Gate as necessary.

### II. Operation Guidelines

- A. The Smart Gate is designed to meet OSHA Railing Standard 1910.29(b).
- B. Operation in a manner other than intended could result in damage or less than acceptable performance at time of need, for which the manufacturer will not be held responsible.

### III. Safety Precautions

- A. Ensure opening is clear of all obstructions through the entire proposed travel of the Smart Gate during operation.
  - B. Comply with all OSHA and ANSI Safety Regulations and/or company safety policies when installing.
- ▲ DANGER** Ensure area below installation is blocked off from personnel during installation, and mounting surface is capable of supporting all loading. Structural analysis of mounting surface is the responsibility of the owner.
- IMPORTANT! Anchorage:** The concrete floor anchors provided have been engineered to structurally withstand OSHA loading requirements when installation. If existing mounting structure differs, the installer is responsible for ensuring the product is structurally mounted to resist all required field loads.

### IV. Storage Prior to Installation of Product

- A. Store materials in a dry, ventilated location. If outdoor storage is required, block materials and tarp in a tent-like arrangement, elevated above the product with open sides to allow airflow.

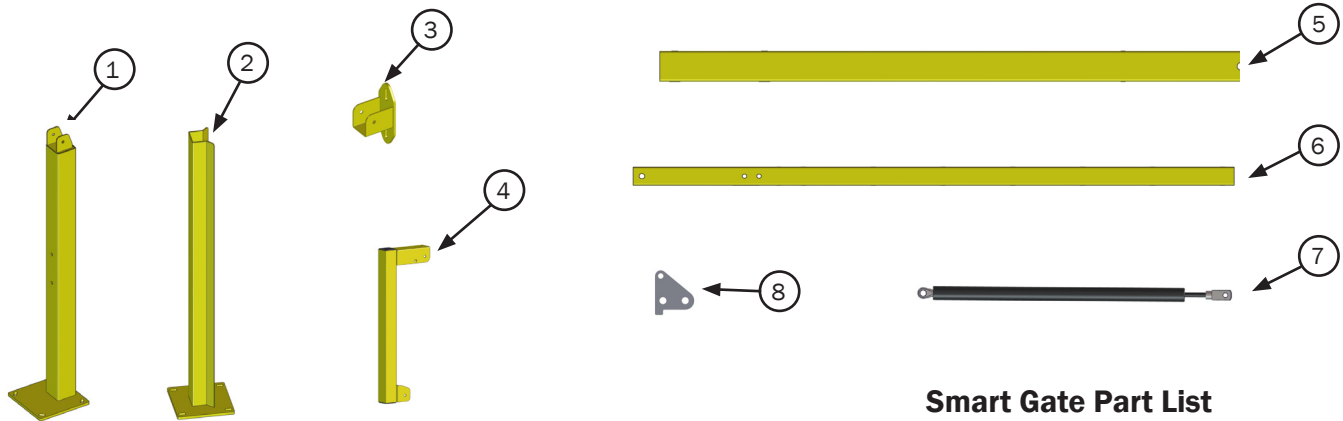
### V. Installation Site Preparation

**NOTICE** Before starting site preparation and installation of the Smart Gate, read the entire Operation and Maintenance Manual and review all installation instructions thoroughly.

- A. Clear work area of any debris.
- B. Ensure you have the necessary tools available.
- C. Obtained all required permits.
- D. Personnel: Determine the appropriate number of personnel required to perform installation and have them readily available at the project site. (1-2 people recommended)

## Smart Gate Product Information

**NOTE:** Inventory carton to ensure all parts are present for assembly/installation. Refer to part list below.



**Smart Gate Part List  
(As shipped)**

ITEM #	DESCRIPTION	QTY
1	LDSG;GATE POST	1
2	LDSG;GATE CATCH	1
3	LDSG;ADJ CLEVIS	1
4	LDSG;GATE END	1
5	LDSG;2" LIFT ARM 5'	2
6	LDSG;1.75" LIFT ARM 5'	2
7	LDSG;DAMPENER 5 W/ ENDS	1
8	LDSG;DAMPENER MOUNT LINK SS	1

**Hardware Box Parts List  
(As shipped)**

ITEM #	DESCRIPTION	QTY
9	WASHER;FLAT 3/8"	4
10	BOLT;HEX 3/8" X 4"	2
11	NUT;NYLOCK 3/8"	10
12	BOLT;SHOULDER 3/8" X 2-1/4"	2
13	NUT;NYLOCK 5/16"	2
14	BOLT;HEX 3/8" X 3"	2
15	BOLT;HEX 3/8" X 2 1/4"	4
16	BEARING;FLANGE	8
17	BOLT;HEX 3/8" X 2 3/4"	2
18	BUMPER; ROUND 1 1/2"	2
19	BOLT;HEX 1/4" X 3 1/2"	2
20	NUT;NYLOCK 1/4" NYL CAP	2
21	SPACER;NYLON	1
22	ANCHOR;PWRSTUD 1 3/8" X 3"	8
23	BOLT;HEX 5/16" X 1	1
24	NUT;NYLOCK 5/16"	1
25	WASHER;NYLON 1/4"	1

### Recommended Tools:

1. Two (2)  $\frac{9}{16}$ " Socket and Ratchets
2. Two (2)  $\frac{1}{2}$ " Socket and Ratchets
3. Two (2)  $\frac{7}{16}$ " Socket and Ratchets
4. One (1) Rubber Mallet
5. One (1) Tape Measure
6. One (1)  $\frac{3}{16}$ " Allen Wrench

## Smart Gate Installation

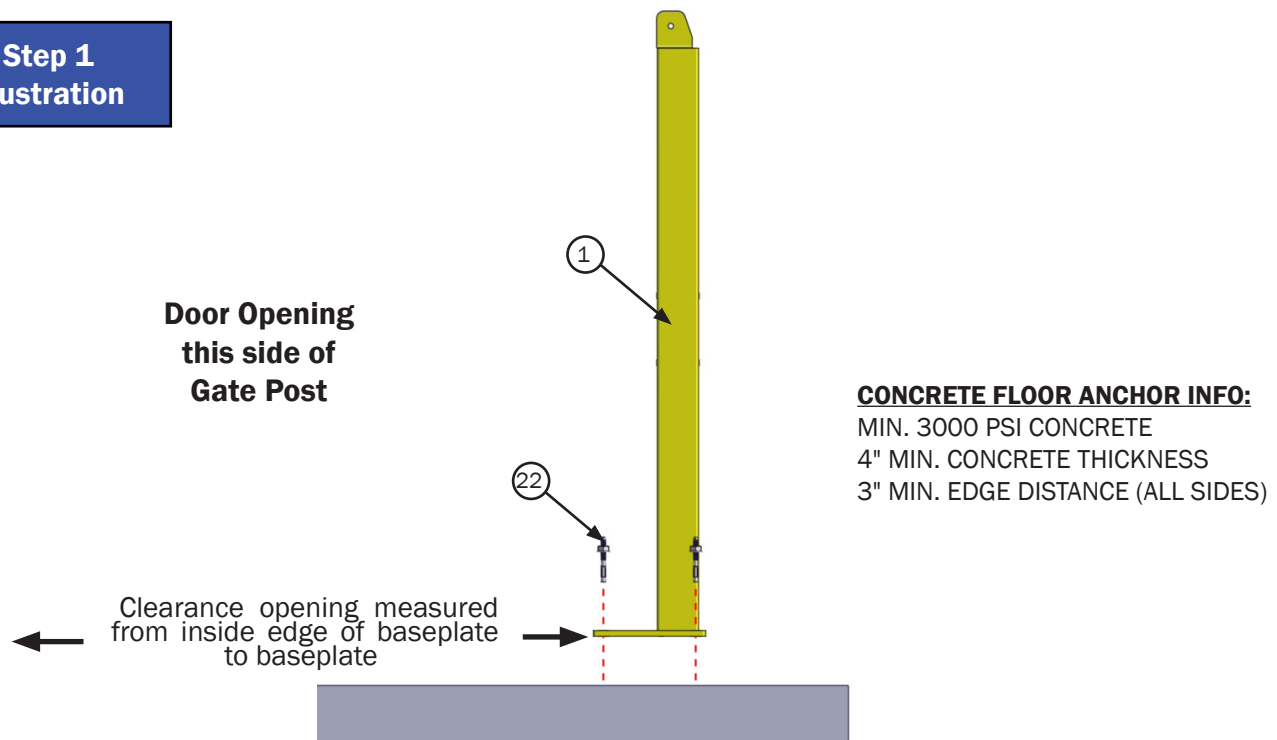
### VI. Smart Gate Installation

**NOTICE** Refer to parts list on Page 3 for part item numbers and descriptions.

**NOTICE** Base plates are slotted to allow adjustment for alignment.

**STEP 1.** Mark holes for the Gate Post and anchor with concrete floor anchors. Measure and mark the center of the wall opening, using the Gate Size Reference Table to assist in centering the gate on the wall opening. (Gate Size Reference Drawing on Page 15).

#### Step 1 Illustration



SG SIZE REFERENCE TABLE		
	CLEAR OPENING WIDTHS	CLEARANCE HEIGHT
SG-60-PCY	48", 54", 60", 66", 72", OR 78"	94 1/4" - 124 1/4"

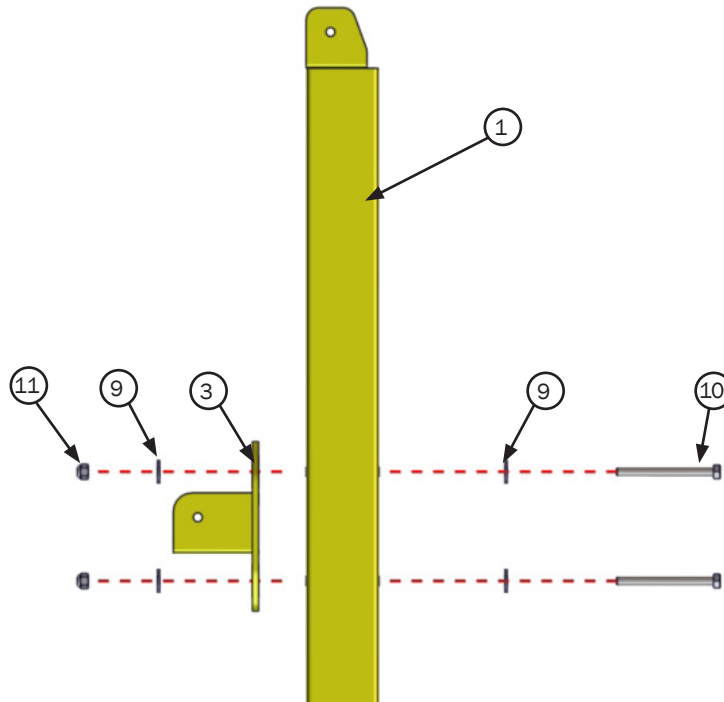
**IMPORTANT!** Follow Anchor Manufacturer's technical data manual/installation instructions for installation requirements and proper installation procedures.

**Field concrete foundation design and complete consolidation of concrete surrounding embedded item(s) anchorage points not by PS Safety Access.**

## Smart Gate Installation

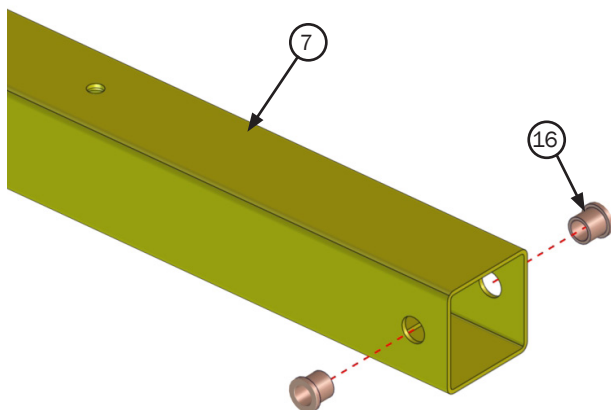
**STEP 2.** Attach Adjustable Clevis with (2)  $\frac{3}{8}$ " x 4" hex bolts, (2)  $\frac{3}{8}$ " nylock nuts, and (4)  $\frac{3}{8}$ " flat washers. Tighten bolts, bracket height will be adjusted later in installation steps.

**Step 2  
Illustration**

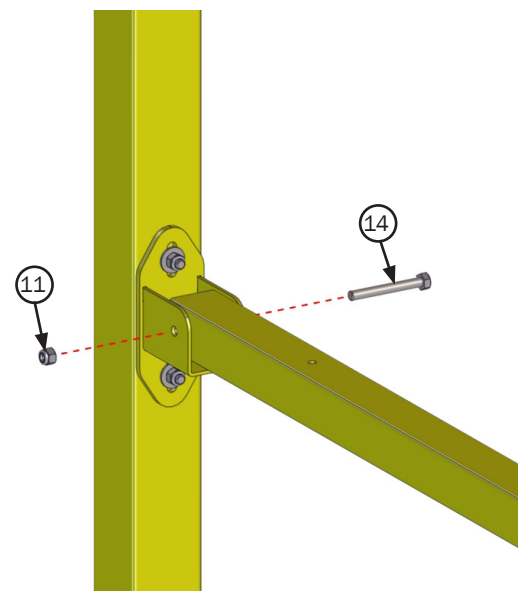


**STEP 3.** Use rubber mallet to gently hammer flange bearings into both sides of 2" Lift Arm. Slide 2" Lift Arm into Adjustable Clevis. Insert  $\frac{3}{8}$ " x 3" hex bolt and tighten  $\frac{3}{8}$ " nylock nut.

**Step 3  
Illustration A**



**Step 3  
Illustration B**



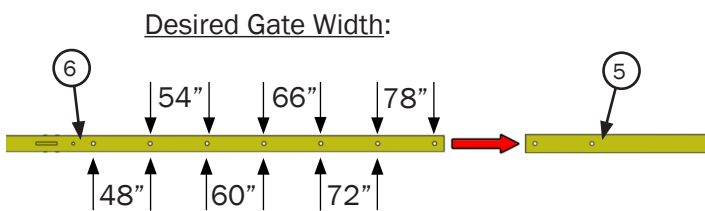
## Smart Gate Installation

**NOTICE** The 1 3/4" Lift Arms have a series of pre-drilled holes to allow for adjustable gate width. See Size Reference Table (page 4) to determine available width adjustment.

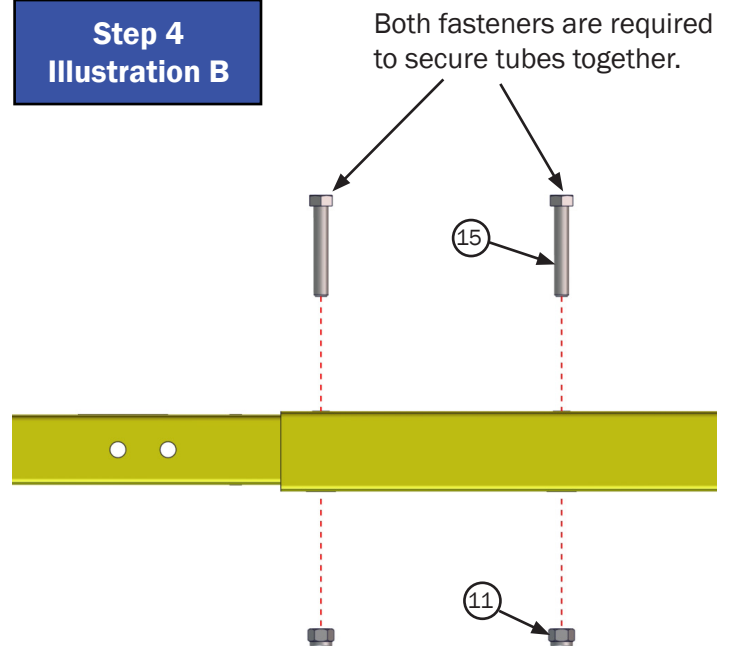
**NOTICE** To protect the Powder Coat finish, do not slide beyond desired length.

**STEP 4.** Slide 1 3/4" Lift Arm into 2" Lift Arm to the desired gate width. Insert 3/8" x 2 1/4" hex bolts aligning with pre-drilled holes and tighten 3/8" nylock nuts.

**Step 4  
Illustration A**

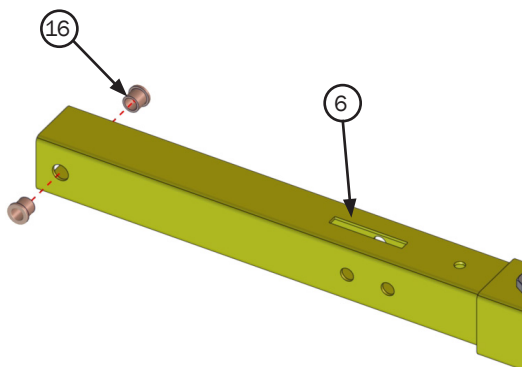


**Step 4  
Illustration B**

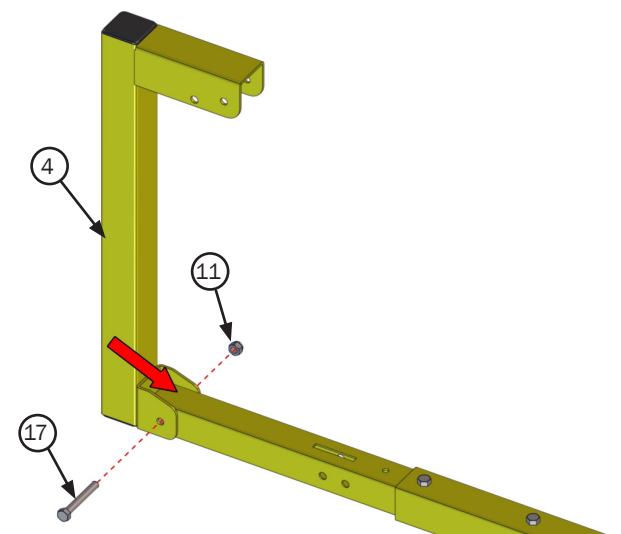


**STEP 5.** Use rubber mallet to gently hammer flange bearings into both sides of 1 3/4" Lift Arm. Slide the Gate End over the 1 3/4" Lift Arm. Insert 3/8" x 2 3/4" hex bolt and tighten 3/8" nylock nut.

**Step 5  
Illustration A**



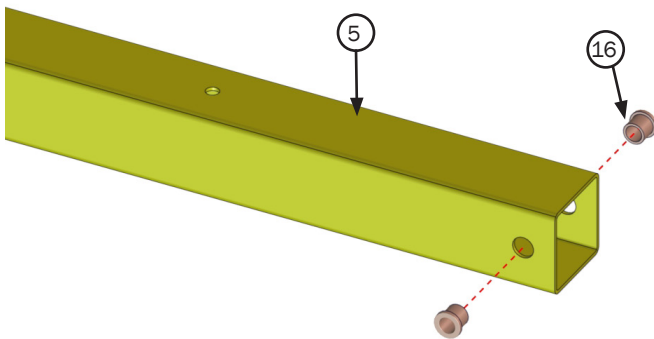
**Step 5  
Illustration B**



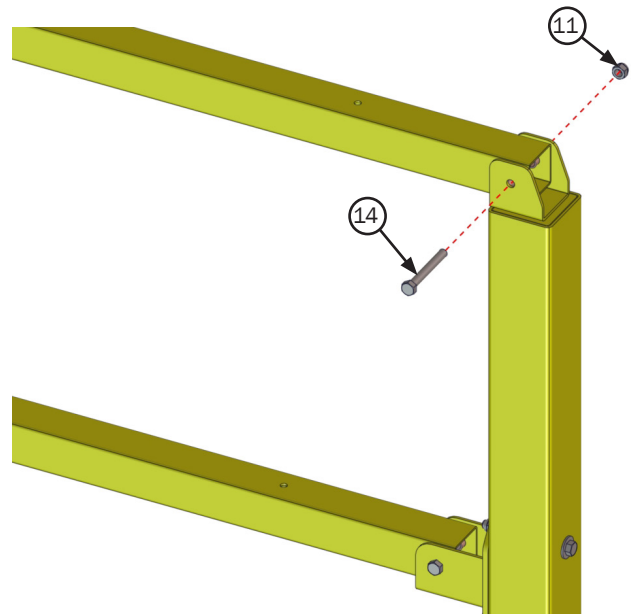
## Smart Gate Installation

**STEP 6.** Use rubber mallet to gently hammer flange bearings into both sides of 2" Lift Arm, Insert 2" Lift Arm into Adjustable Clevis on Gate Post. Then insert  $\frac{3}{8}$ " x 3" hex bolt and tighten  $\frac{3}{8}$ " nylock nut.

**Step 6  
Illustration A**



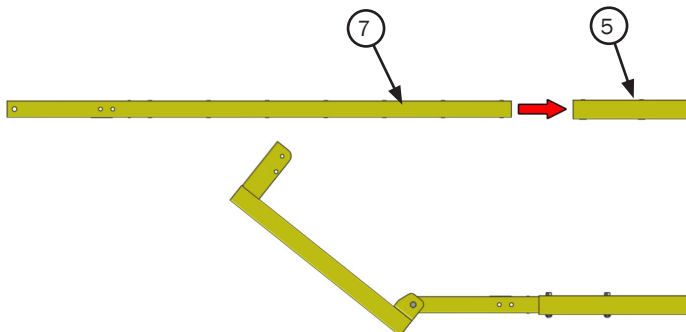
**Step 6  
Illustration B**



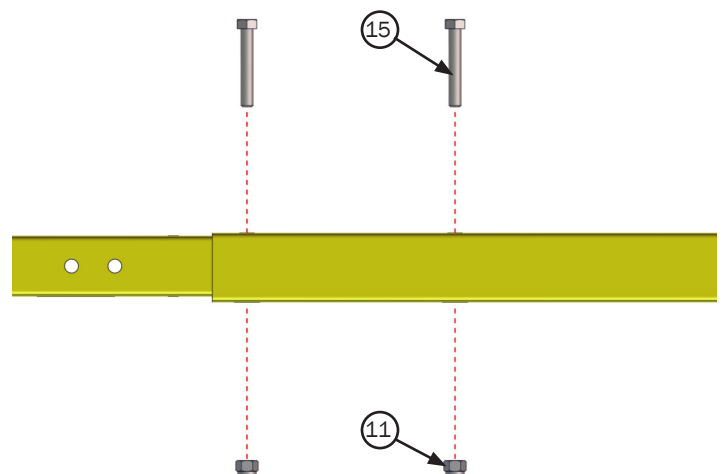
**STEP 7.** Slide 1  $\frac{3}{4}$ " Lift Arm into 2" Lift Arm, then insert  $\frac{3}{8}$ " x 2  $\frac{1}{4}$ " hex bolts and  $\frac{3}{8}$ " nylock nuts at pre-drilled holes.

**NOTICE** To protect the Powder Coat finish, do not slide beyond desired length.

**Step 7  
Illustration A**



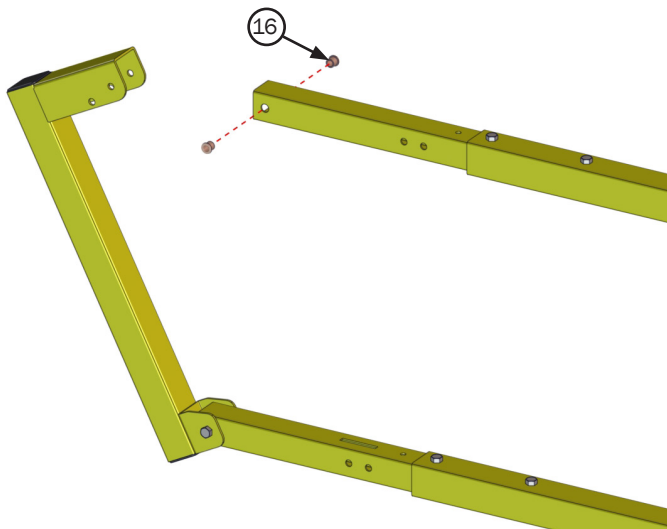
**Step 7  
Illustration B**



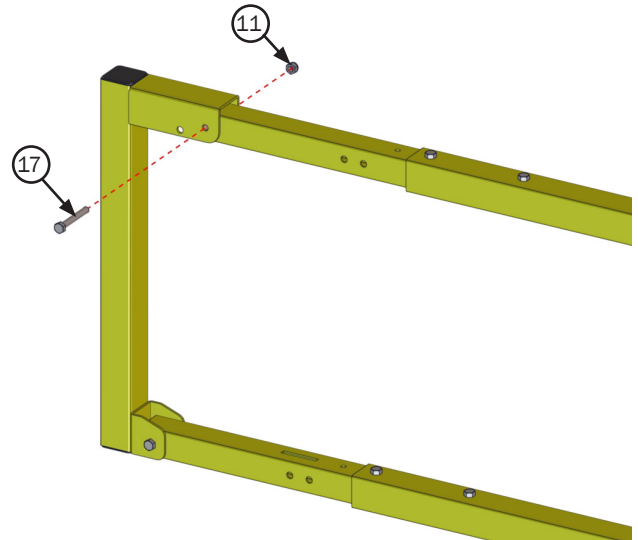
## Smart Gate Installation

**STEP 8.** Use rubber mallet to gently hammer flange bearings into both sides of 1 3/4" Upper Lift Arm. Slide the Gate End over the 1 3/4" Upper Lift Arm. Insert 3/8" x 2 3/4" hex bolt and tighten 3/8" nylock nut.

**Step 8  
Illustration A**



**Step 8  
Illustration B**

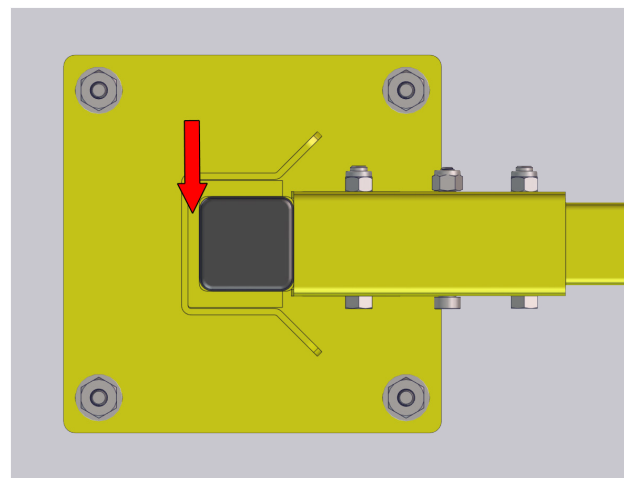
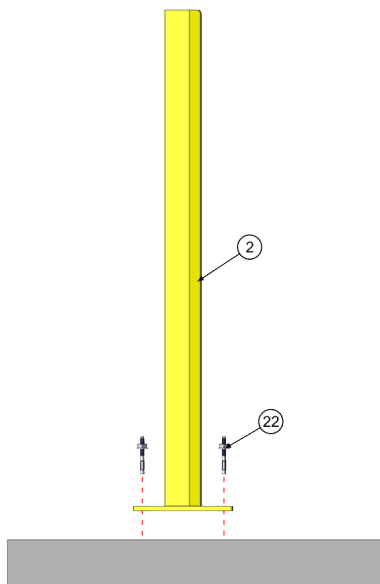


**NOTICE** Base plates are slotted to allow adjustment for alignment.

**STEP 9.** Mark out holes for the Gate Catch anchor with concrete floor anchors.

**Step 9  
Illustration**

**Leave 1/4" of space between Gate End and inside of Gate Catch.**



**TOP VIEW**

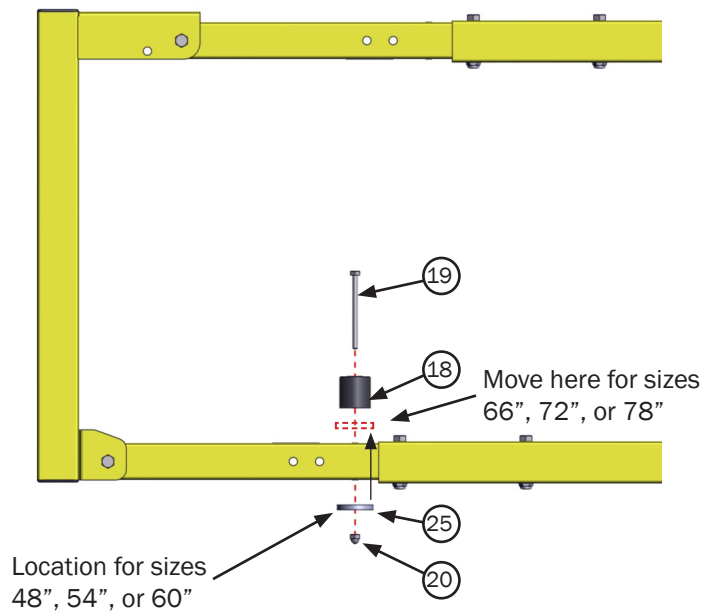


## Smart Gate Installation

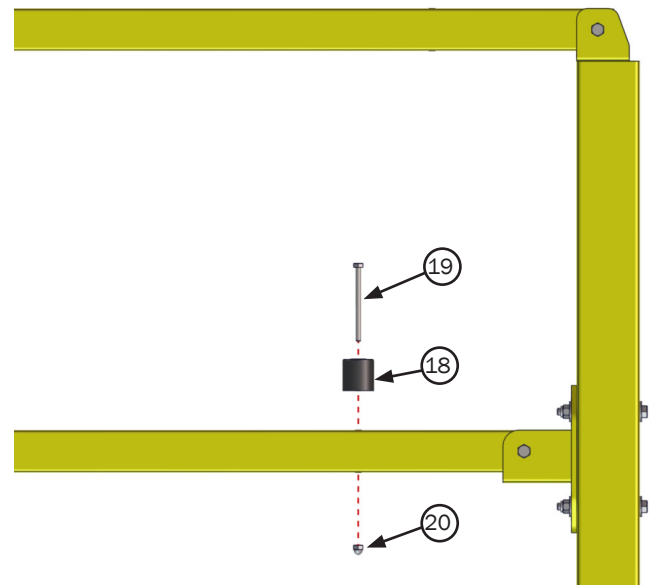
**STEP 10.** Add bumpers to Lower Lift Arms at both locations and snug with  $\frac{1}{4}$ " bolts and  $\frac{1}{4}$ " nylock capped nuts.

**NOTICE** Do not over-tighten, bumper should be snug but not compressed.

**Step 10**  
**Illustration A**

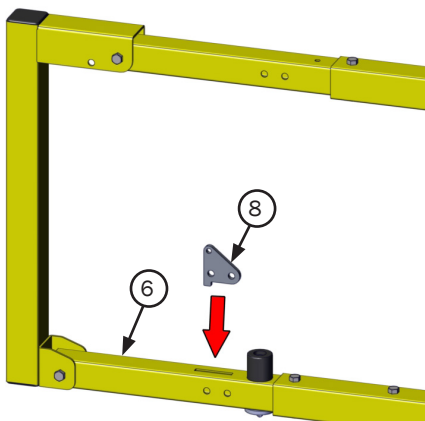


**Step 10**  
**Illustration B**

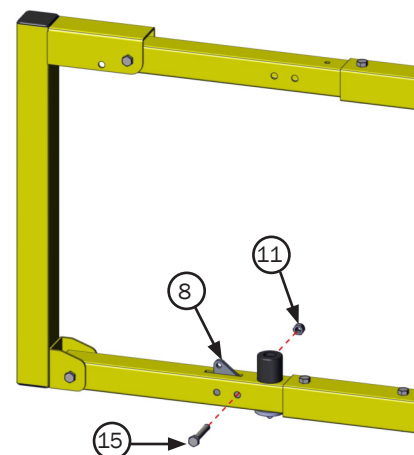


**STEP 11.** Slide Dampener Mount Link into slot in  $1\frac{3}{4}$ " Lift Arm (Illustration A), then insert  $\frac{3}{8}$ " x  $2\frac{1}{4}$ " hex bolt and tighten  $\frac{3}{4}$ " nylock nut (Illustration B).

**Step 11**  
**Illustration A**



**Step 11**  
**Illustration B**



## Smart Gate Installation

**STEP 12.** Rotate gate to the open position (gate arms vertical). Remove Gate Post from concrete floor anchors to free up the assembly, and lay on the ground in the extended position for improved access during dampener installation.

**NOTICE** To protect the Powder Coat finish, lay on cardboard.

### Step 12 Illustration

#### Smart Gate Weights

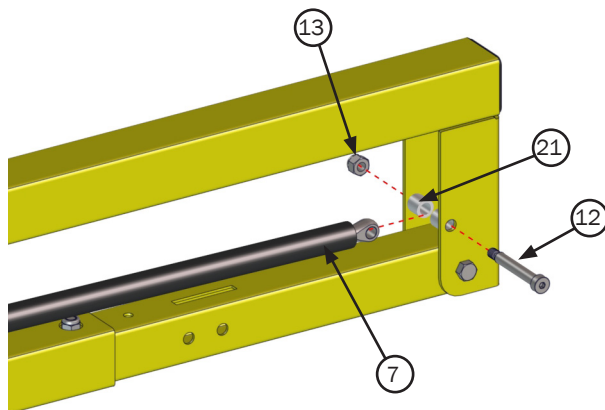
SG-60-PCY	65 LBS
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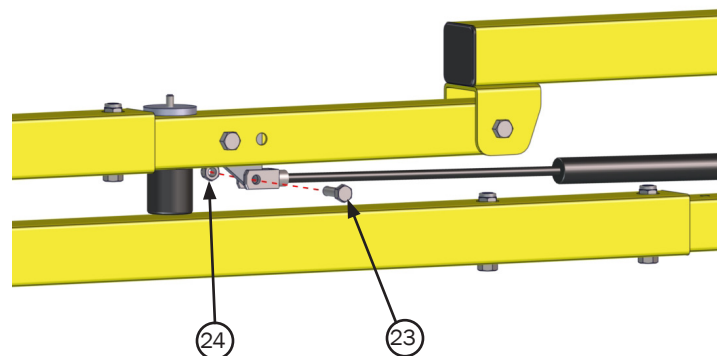
**▲ WARNING** The Smart Gates are heavy, verify weights, and use appropriate lifting procedures and equipment.

**STEP 13.** Install dampener first into the Gate End (Illustration A) using  $\frac{3}{8}$ " shoulder bolt, then insert  $\frac{5}{16}$ " x 1" hex bolt and tighten  $\frac{5}{16}$ " nylock nut into the Dampener Mount Link (Illustration B).

### Step 13 Illustration A



### Step 13 Illustration B



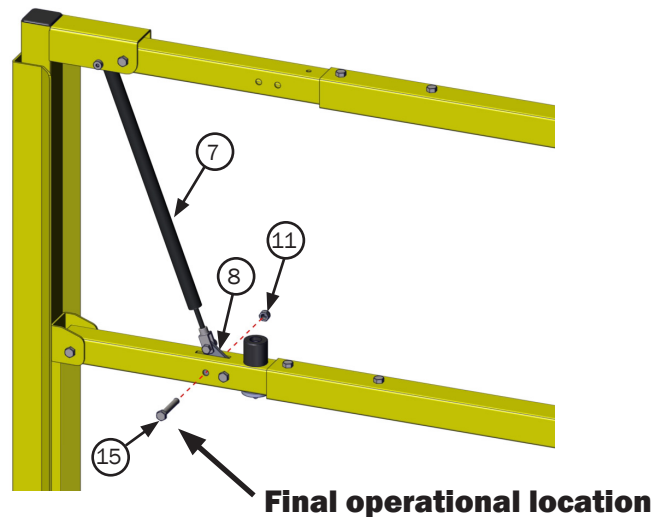
## Smart Gate Installation

**STEP 14.** Fully extend assembly upward, anchor Gate Post back onto the floor surface, and tip gate down into Gate Catch. As the gate approaches fully closed, you should hear a loud noise of the dampener self-setting.

**STEP 15.** Visually verify that the dampener self-set into the appropriate location, insert  $\frac{3}{8}$ " x  $2\frac{1}{4}$ " hex bolt and tighten  $\frac{3}{8}$ " nylock nut.

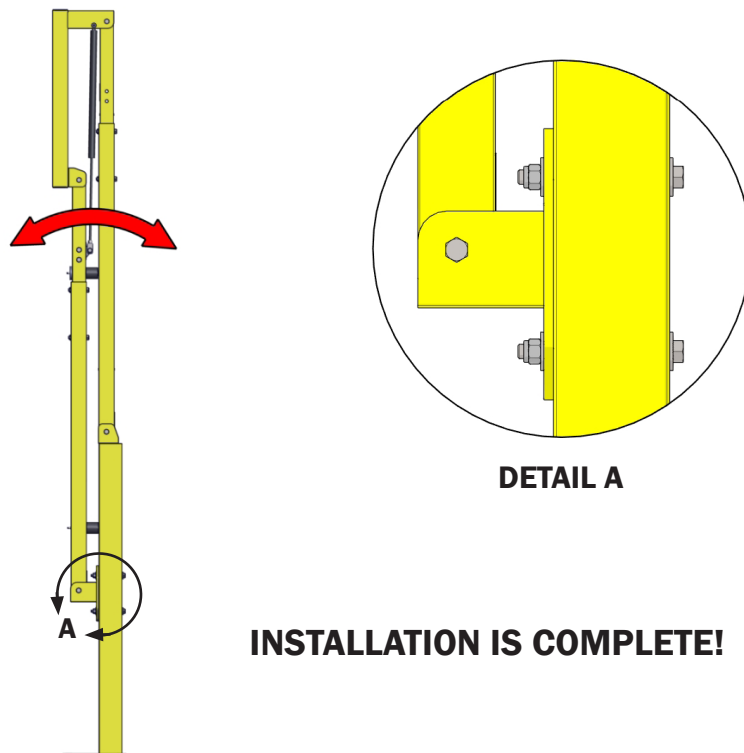
**▲ DANGER** Keep fingers clear of dampener pivot points, dampener are under high pressure.

### Step 15 Illustration



**STEP 16.** To ensure the gate opens to precisely  $90^\circ$ , the Adjustable Clevis needs to be set. Loosen  $\frac{3}{8}$ " hex bolts and  $\frac{3}{8}$ " nylock nuts in Adjustable Clevis, tip gate vertically to  $90^\circ$ , and re-tighten  $\frac{3}{8}$ " hex bolts and nuts.

### Step 16 Illustration



## Disassembling Gate Instructions

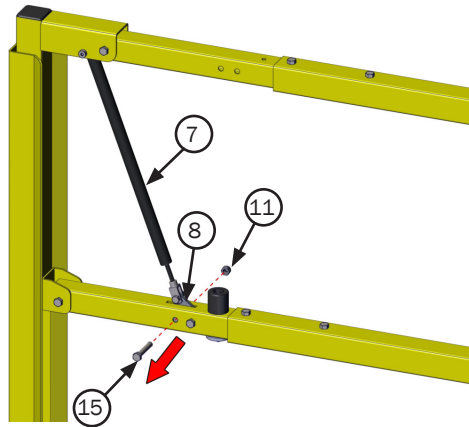
### VII. Disassembling Gate Instructions

**NOTICE** Only complete depressurization process if disassembling Smart Gate.

**▲ DANGER** System under high pressure. Refer to depressurization instructions in Operations and Maintenance Manual before doing any maintenance on the gate.

**STEP 1.** With gate in the closed position (gate arms horizontal), remove  $\frac{3}{8}$ " x  $2\frac{1}{4}$ " hex bolt and  $\frac{3}{8}$ " nylock nut from Dampener Mount Link (as shown in Illustration).

#### Step 1 Illustration



**STEP 2.** Rotate gate to the open position (gate arms vertical) before proceeding with Step 3.

**▲ CAUTION** High internal gate forces! Before removing Gate Post baseplate fasteners, the gate must be in the open position (gate arms vertical) so the dampener are in a non-compressed state.

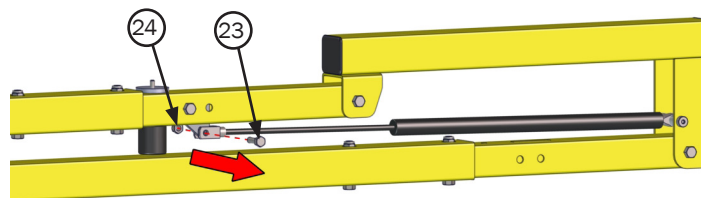
**STEP 3.** Remove Gate Post from concrete floor anchors to free up the assembly and lay on the ground to enable access to the dampener.

**STEP 4.** Remove  $\frac{5}{16}$ " x 1" hex bolt and  $\frac{5}{16}$ " nylock nut from Dampener end.

**▲ DANGER** Keep fingers clear of dampener ends and dampener mount link.

**NOTICE** To protect the Powder Coat finish, lay on cardboard.

#### Step 4 Illustration

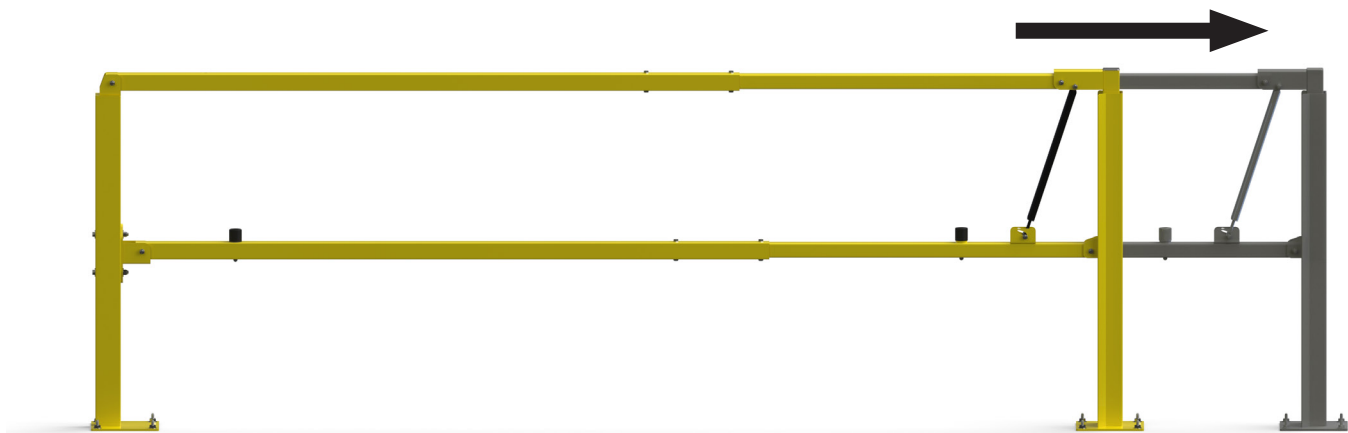
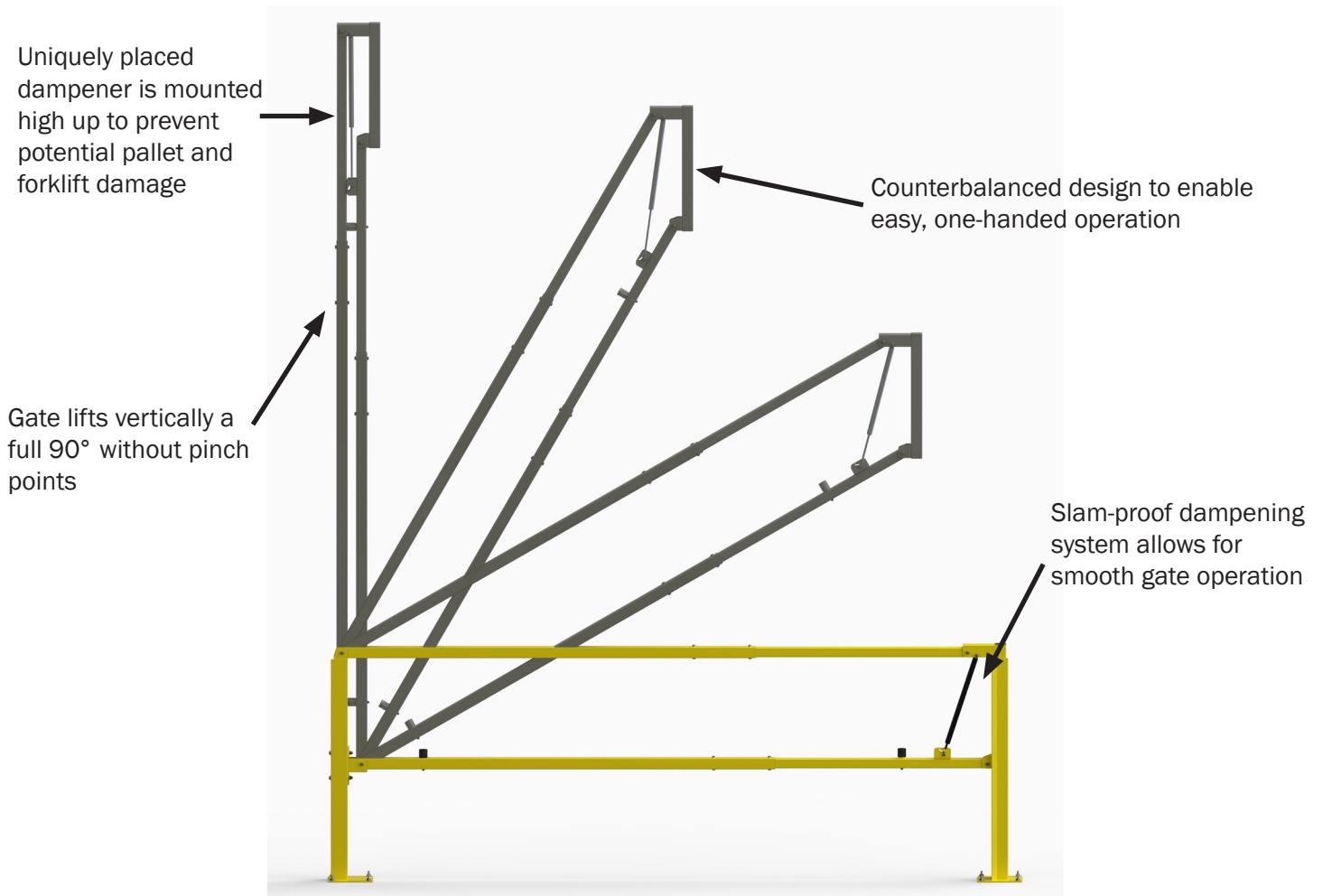


**STEP 4.** Remove  $\frac{3}{8}$ " shoulder bolt from Dampener at Gate End.

**RETURN TO INSTALLATION STEPS 13-15 TO INSTALL NEW DAMPENER, AS SHOWN IN THIS OPERATIONS AND MAINTENANCE MANUAL.**

## Operation

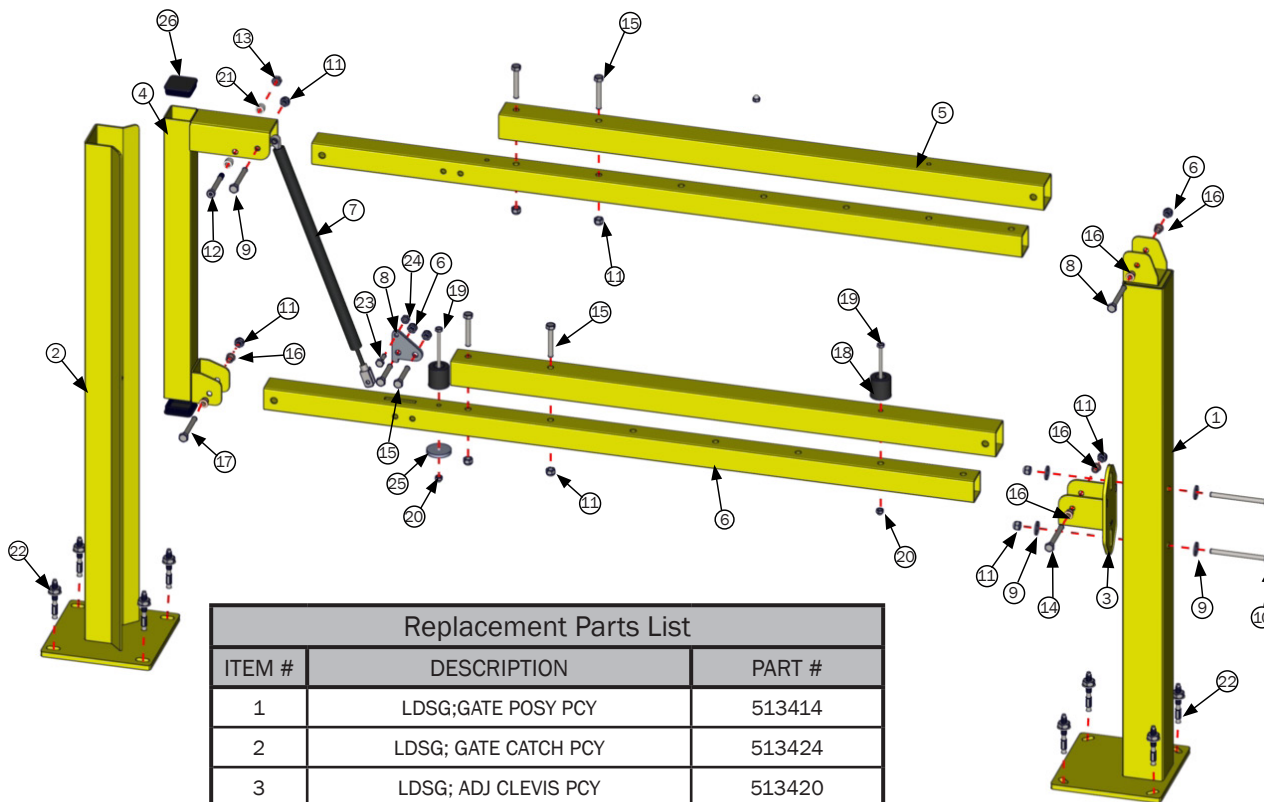
### VIII. Operation



**ADJUSTABLE TO FIT:**  
4'0" - 6'6" OPENINGS (SG-60-PCY)

# Replacement Parts List

## IX. Replacement Parts List



Replacement Parts List		
ITEM #	DESCRIPTION	PART #
1	LDSG;GATE POSY PCY	513414
2	LDSG; GATE CATCH PCY	513424
3	LDSG; ADJ CLEVIS PCY	513420
4	LDSG; GATE END PCY	513437
5	LDSG;2" LIFT ARM 5' PCY	514158
6	LDSG; 1.75" LIFT ARM 5' PCY	514160
7	LDSG;DAMPENER 5 W/ ENDS	514163
8	LDSG;DAMPENER MOUNT LINK SS	514162
9	WASHER;FLAT 3/8" 16 ZN	501947
10	BOLT; HEX 3/8" 16X4 GR5ZN	502589
11	NUT; NYLOCK 3/8" 16 ZN	501120
12	BOLT;SHOULDER3/8"X2-1/4"	513779
13	NUT;NYLOCK 5/16"18 HEAVY ZN	513780
14	BOLT; HEX 3/8" 16X 3GR5ZN	500411
15	BOLT; HEX 3/8" 16X2 1/4 GR5ZN	500405
16	BEARING;FLANGE .3765IDX.50300D	513764
17	BOLT; HEX 3/8" 16X2 3/4 GR5ZN	500406
18	BUMPER; ROUND 1-1/2" DIAx 1-1/2"	513133
19	BOLT; HEX 1/4" 20X3 1/2 GR5ZN	502651
20	NUT; NYLOCK 1/4"20 ZN NYL CAP	514472
21	SPACER;NYLON .406 X .625 X .60	514165
22	ANCHOR;PWRSTUD+SD1-3/8"X3"CS	513454
23	BOLT;HEX5/16"18X1GR5ZN	500422
24	NUT;NYLOCK 5/16"18 ZN	501126
25	WASHER;NYLON .274X1.75X.25	514164
26	PLUG; SQ TUBE 2" OD	513134

### FINISH OPTIONS

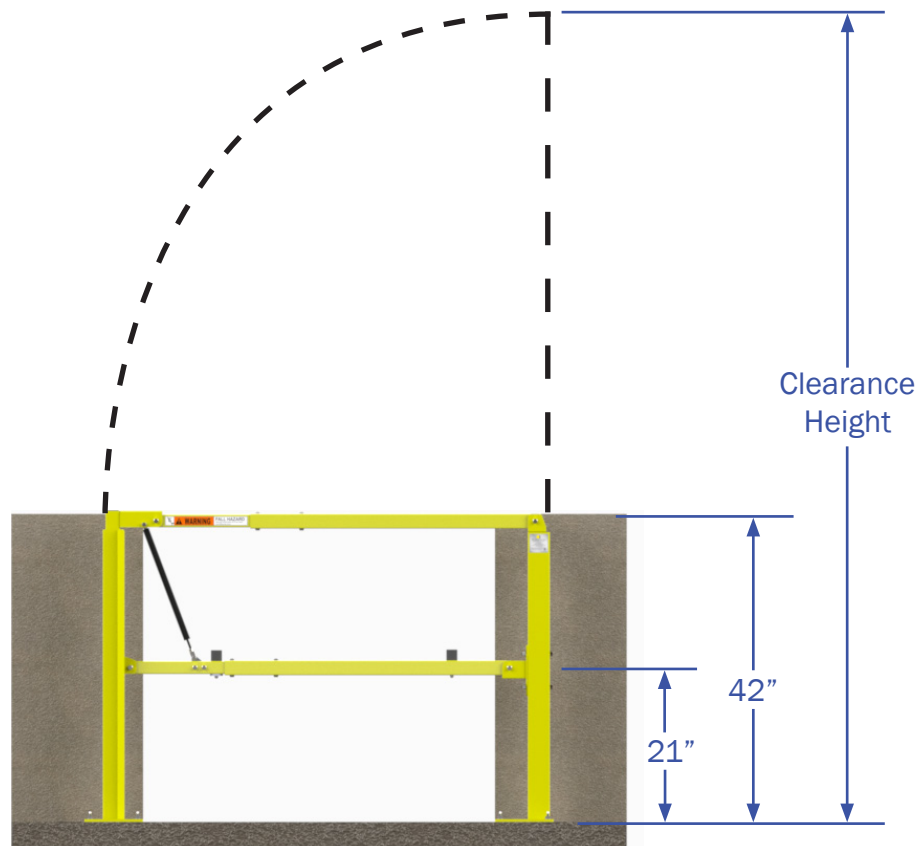
PCY	Powder Coat Safety Yellow
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**TO ORDER PARTS CONTACT PS SAFETY ACCESS AT  
877.446.1519 or [4psinfo@psindustries.com](mailto:4psinfo@psindustries.com)**

## SG Size Reference Drawing

### X. SG Size Reference Drawing

SG SIZE REFERENCE TABLE		
	CLEAR OPENING WIDTHS	CLEARANCE HEIGHT
SG-60-PCY	48", 54", 60", 66", 72", OR 78"	94 1/4" - 124 1/4"



## Inspection and Maintenance

### XI. Inspection and Maintenance (Minimum Annually)

**IMPORTANT!** Consult parts list before replacing fasteners, as all have specific design load requirements. Only use like items for replacement.

#### A. Smart Gate:

1. Inspect components for damage and misalignment. Adjust, repair, or replace as needed, to meet original design tolerance.
2. Check for proper alignment with catch. Adjust as necessary to achieve proper alignment.
3. Dampeners are maintenance free, replace dampener if assisting force has diminished.
4. Inspect bumpers for damage or wear, replace as needed.

#### B. Fasteners and mechanical connections

1. All fasteners must be in place and adjusted to their original design standard. Replace any damaged components.
2. Check all mounting connections, making sure they meet original design standards (refer to instructions).
3. If gate closes too quickly, fasteners at four corners of the gate can be tightened to reduce closing speed.
4. If gate closes too slowly, fasteners at four corners of the gate can be loosened to increase closing speed.

#### C. Finishes

1. Inspect and clean finishes periodically.
2. Touch up repair finishes, or refinish as necessary to protect the structural integrity of the Smart Gate.
3. The PCY Smart Gate comes with a polyester powder coat finish. Use finish materials compatible with powder coat. Follow paint manufacturers' instructions for prep and touch-up.

#### D. Housekeeping

1. To ensure your product continues to operate and last, upon completion of proper installation, complete the following:
  - a. Clean all surfaces.
  - b. If project is ongoing, protect installed products until final completion of project.
  - c. Touch-up, repair, or replace damaged components.
2. Ensure the horizontal bars are clear of debris and interferences.

#### E. Labels and Placards:

1. Inspect all labels and placards.
2. Replace any labels and placards which are unreadable/missing.



## Inspection and Maintenance Log

**CRITICAL** Periodic Inspection and Maintenance Required. Inspect at minimum annually.

Date Purchased: \_\_\_\_\_

Product: \_\_\_\_\_

Model Number: \_\_\_\_\_

Opening Identifier/Number: \_\_\_\_\_

Serial Number: \_\_\_\_\_

Location: \_\_\_\_\_

[illegible]

**CRITICAL** Periodic Inspection and Maintenance Required. Inspect at minimum annually.

Serial Number: \_\_\_\_\_

Location: \_\_\_\_\_

[illegible]

## PS INDUSTRIES INCORPORATED – LIMITED WARRANTY

**Limited Warranty:** Subject to the terms of this Limited Warranty, PS INDUSTRIES INCORPORATED warrants to the original user or consumer (the "Owner") of a PS INDUSTRIES INCORPORATED product (the "Product") that, for a period of one (1) year from date of shipment, the Product will be free from defects in material and workmanship under normal use and service, and provided the Product is installed, operated and maintained in accordance with instructions supplied by PS INDUSTRIES INCORPORATED. The terms and limitations of this Limited Warranty apply to all repaired or replacement Products for a term equal to the balance of the warranty remaining on the Product that was repaired or replaced as of the date of such repair or replacement. Register online at: [www.psindustries.com/contact/register-your-product](http://www.psindustries.com/contact/register-your-product)

**PS Flood Barriers™ Product Warranty Registration:** For PS Flood Barriers™ Products, this Limited Warranty will only be valid if the Owner completes the Warranty Registration Form provided within thirty (30) days of Product installation. To request a copy of the Warranty Registration Form, contact PS INDUSTRIES INCORPORATED, 1150 S. 48th Street, Grand Forks, ND 58201, phone 877-446-1519, email: [4psinfo@psindustries.com](mailto:4psinfo@psindustries.com). Register online at: [www.psindustries.com/contact/register-your-product/](http://www.psindustries.com/contact/register-your-product/) Additional Warranty Registration Forms can be downloaded at [www.psfloodbarriers.com/download-center/](http://www.psfloodbarriers.com/download-center/)

**Warranty Exclusions:** Notwithstanding anything to the contrary, this Limited Warranty does not cover any of the following:

1. Normal wear and tear (including, but not limited to, normal wear and tear to gaskets and weather seals); damage or accidents resulting from freight damage, from failure to follow precautionary safety measures, or applied paint failure; abuse, misuse or unauthorized modification of the Product; misapplication; improper installation; or any defects, damage or other harm that is not the result of the acts or omissions of PS INDUSTRIES INCORPORATED.
2. Cost of field labor or other charges incurred by Owner in removing and/or re-affixing the Product or any part or component thereof.
3. Transportation costs.

Unauthorized modification of or to the Product voids this Limited Warranty. Authorized modifications, received in writing from PS INDUSTRIES INCORPORATED, as long as the modification is accomplished in strict accordance with PS INDUSTRIES INCORPORATED's instructions, does not void warranty. To request product modifications contact PS INDUSTRIES INCORPORATED, 1150 S. 48th Street, Grand Forks, ND 58201, phone 877-446-1519, email: [4psinfo@psindustries.com](mailto:4psinfo@psindustries.com).

**Claim Procedure:** To make a claim under this Limited Warranty, the claim must be received by PS INDUSTRIES INCORPORATED before the expiration of the above stated Limited Warranty period together with proof of purchase. Contact PS INDUSTRIES INCORPORATED at the address shown below.

PS INDUSTRIES INCORPORATED	Toll Free: 877-446-1519
Attention: Warranty	Phone: 701-746-4519
1150 S. 48th Street	Fax: 701-746-8340
Grand Forks, ND 58201	E-mail: <a href="mailto:4psinfo@psindustries.com">4psinfo@psindustries.com</a>

An authorized PS INDUSTRIES INCORPORATED representative must be given a reasonable opportunity to inspect and investigate the alleged Product defect prior to any work being done that affects the Product or its installation. PS INDUSTRIES INCORPORATED reserves the right to charge reasonable amounts for travel and labor associated with investigation of claims. PS INDUSTRIES INCORPORATED may also require photographs of the alleged Product defect or return of the Product or part to a designated PS INDUSTRIES INCORPORATED location, freight prepaid. A return goods authorization must be received prior to the return of the Product or part. Please contact PS INDUSTRIES INCORPORATED to determine the designated location for return and to obtain the return material authorization.

**Exclusive Remedy:** In the event of a warranty claim that PS INDUSTRIES INCORPORATED determines to be covered by this Limited Warranty, PS INDUSTRIES INCORPORATED will replace or repair, at PS INDUSTRIES INCORPORATED's discretion, the Product or any part of the Product found to be defective.

**Disclaimers:** The above warranty and remedy is the sole express warranty and remedy given by PS INDUSTRIES INCORPORATED on its Product. No warranties or representations at any time made by any representative from PS INDUSTRIES INCORPORATED shall vary or expand the provisions hereof. TO THE EXTENT PERMITTED BY LAW, ALL EXPRESS AND IMPLIED WARRANTIES (INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND NON-INFRINGEMENT) OTHER THAN THE EXPRESS LIMITED WARRANTY SET FORTH ABOVE ARE EXPRESSLY DISCLAIMED. UPON THE EXPIRATION OF THE ABOVE STATED LIMITED WARRANTY PERIOD, ANY AND ALL APPLICABLE IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND NON-INFRINGEMENT, ARE DISCLAIMED. SOME STATES DO NOT ALLOW LIMITATION ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO OWNER.

**LIABILITY LIMITATION:** In no event will PS INDUSTRIES INCORPORATED's liability to Owner or any other person or entity exceed the price paid to PS INDUSTRIES INCORPORATED for the defective Product. IN NO EVENT SHALL PS INDUSTRIES INCORPORATED BE LIABLE TO OWNER OR ANY OTHER PERSON OR ENTITY FOR INCIDENTAL, CONSEQUENTIAL, INDIRECT OR SPECIAL DAMAGES OF ANY DESCRIPTION, WHETHER ARISING OUT OF WARRANTY (INCLUDING ANY IMPLIED WARRANTIES) OR ANY OTHER CONTRACT, STRICT LIABILITY, NEGLIGENCE OR OTHER TORT, OR OTHERWISE, INCLUDING ARISING FROM INSPECTION OR REMEDY DELAYS. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION AND EXCLUSION MAY NOT APPLY TO OWNER.

THIS WARRANTY GIVES OWNER SPECIFIC LEGAL RIGHTS AND OWNER MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.



**877.446.1519**

**4psinfo@psindustries.com | pssafetyaccess.com**  
**1150 South 48th Street | Grand Forks, ND 58201**

**Product Registration:**  
**[psindustries.com/contact/register-your-product](https://psindustries.com/contact/register-your-product)**